



Safety data sheet
according to Regulation (EC) No 1907/2006, Article 31 as amended

Printing date 04.11.2024

Version number 1

Revision: 04.11.2024

* **SECTION 1: Identification of the substance/mixture and of the company/undertaking**

· **1.1 Product identifier**

· **Trade name:** Gemleaze Dry Cast

· **Registration number** Mixture

· **UFI:** VV30-N0FD-K00Y-KJ47

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

· **Product category** PC24 Lubricants, greases, release products

· **Application of the substance / the mixture** Mould release agent

· **Uses advised against** Processes involving extreme heat use advised against.

· **1.3 Details of the supplier of the safety data sheet**

· **Supplier:**

Gem Oils Ltd

Regaskin

Cavan

Ireland

Tel: +353 (0) 49 4331077

Fax: +353 (0) 49 4368329

e-mail: productsafety@gemoils.ie

· **Further information obtainable from:** Product safety department.

· **1.4 Emergency telephone number:**

National Poisons Information Centre: +353 (1) 809 2166 (8.00 a.m. to 10.00 p.m. 7 days a week)

Healthcare Professionals: +353 (1) 809 2566 (24 hour service)

IN NORTHERN IRELAND:

Members of the public should contact NHS Direct on 111.

* **SECTION 2: Hazards identification**

· **2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**

Asp. Tox. 1 H304 May be fatal if swallowed and enters airways.

· **2.2 Label elements**

· **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

· **Hazard pictograms**



GHS08

· **Signal word** Danger

· **Hazard-determining components of labelling:**

Petroleum distillate

· **Hazard statements**

H304 May be fatal if swallowed and enters airways.

· **Precautionary statements**

P301+P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor.

P331 Do NOT induce vomiting.

P405 Store locked up.

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P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- **2.3 Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

* SECTION 3: Composition/information on ingredients

- **3.2 Mixtures**
- **Description:** A blend of petroleum distillates with multifunctional additives.

- **Dangerous components:**

Petroleum distillate	 Asp. Tox. 1, H304	50 – 100%
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- **Additional information:**

*Petroleum distillate consists of one or more of the following: Distillates (petroleum), hydrotreated light (EC 265-149-8); Hydrocarbons, C12-C15, n-alkanes, isoalkanes, <2% aromatics (EC 940-727-9); Hydrocarbons, C13-C18, n-alkanes, isoalkanes, cyclics, <2% aromatics (EC 928-253-0); Hydrocarbons, C13-C23, n-alkanes, isoalkanes, cyclics, < 0.03% aromatics (EC 932-078-5)

Petroleum distillate contains <3% DMSO extract as measured by IP346.

For the wording of the listed hazard phrases refer to section 16.

* SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- **After eye contact:**
Check for and remove any contact lenses.
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Wash mouth out with water
Do not induce vomiting; call for medical help immediately.
If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
- **Information for doctor:** Treat symptomatically and supportively.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
If swallowed or in case of vomiting, danger of entering the lungs.

* SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
Combustible

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In case of fire, the following can be released:

Carbon monoxide (CO)

Sulphur Oxides (SO_x)

Nitrogen oxides (NO_x)

· **5.3 Advice for firefighters**

· **Protective equipment:**

Wear self-contained respiratory protective device.

Wear fully protective suit.

Do not inhale explosion gases or combustion gases.

· **Additional information**

Cool endangered receptacles with water spray.

Collect contaminated fire fighting water separately. It must not enter the sewage system.

* **SECTION 6: Accidental release measures**

· **6.1 Personal precautions, protective equipment and emergency procedures**

Particular danger of slipping on leaked/spilled product.

Ensure adequate ventilation

Keep ignition sources away - no smoking.

· **6.2 Environmental precautions:**

Do not allow to penetrate the ground/soil.

Do not allow to enter sewers/ surface or ground water.

· **6.3 Methods and material for containment and cleaning up:**

Contain and collect spillage with non-combustible, absorbent material e.g.sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Ensure adequate ventilation.

· **6.4 Reference to other sections**

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

* **SECTION 7: Handling and storage**

· **7.1 Precautions for safe handling**

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· **Information about fire - and explosion protection:**

Fumes can combine with air to form an explosive mixture.

Keep ignition sources away - Do not smoke.

· **7.2 Conditions for safe storage, including any incompatibilities**

· **Storage:**

· **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.

· **Information about storage in one common storage facility:** Store away from oxidising agents.

· **Further information about storage conditions:**

Store in cool, dry conditions in well sealed receptacles.

Store in a bunded area.

· **Storage class:** 10

· **7.3 Specific end use(s)** No further relevant information available.

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* SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· Ingredients with limit values that require monitoring at the workplace:

Highly refined mineral oil

OEL	Short-term value: 5 mg/m ³ , 10 ppm
	Long-term value: 2 mg/m ³ , 4 ppm
	Mineral Oil

· DNELs

Highly refined mineral oil

Oral	Long-term systemic effects	740 µg/kg bw/day (general population)
Dermal	Long-term systemic effects	970 µg/kg bw/day (worker)
Inhalative	Long-term systemic effects	2.73 mg/m ³ (worker)
	Long-term local effects	1.19 mg/m ³ (general population)
		5.58 mg/m ³ (worker)

· PNECs

Highly refined mineral oil

Secondary poisoning	9.33 mg/kg food
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· **Additional information:** The lists valid during the making were used as basis.

· 8.2 Exposure controls

· **Appropriate engineering controls** No further data; see section 7.

· Individual protection measures, such as personal protective equipment

Select PPE appropriate for the operations taking place taking into account the product properties.

· General protective and hygienic measures:

The usual precautionary measures are to be adhered to when handling chemicals.

Take note of assigned Workplace Exposure Limits.

Avoid contact with the eyes and skin.

Do not carry product impregnated cleaning cloths in trouser pockets.

Do not eat, drink, smoke or sniff while working.

Keep away from foodstuffs, beverages and feed.

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

· **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.

· Hand protection



Protective gloves.

Use gloves tested and approved under appropriate government standards such as NIOSH (US) or EN374 (EU).

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

Nitrile rubber, NBR

Neoprene gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

Break-through time: >480 minutes

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The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye/face protection

Safety glasses with side-shields conforming to EN166.

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

· Body protection:

Protective work clothing

Body protection must be chosen depending on product properties, activity and possible exposure.

· **Environmental exposure controls** Do not allow to enter drains, sewers or watercourses.

· **Risk management measures** The operators shall be instructed adequately.

* SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties**· General Information**

· Physical state	Fluid
· Colour:	Brown
· Odour:	Mineral-oil-like
· Odour threshold:	Not determined.
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	Undetermined.
· Lower and upper explosion limit	
· Lower:	0.5 Vol %
· Upper:	6.5 Vol %
· Flash point:	85 °C
· Auto-ignition temperature:	> 200 °C
· pH	Not determined.
· Viscosity:	
· Kinematic viscosity at 40 °C	2.4 mm ² /s
· Dynamic:	Not determined.
· Solubility	
· water:	Not miscible or difficult to mix.
· Vapour pressure at 20 °C:	2 hPa
· Density and/or relative density	
· Density at 20 °C:	0.814 g/cm ³

· 9.2 Other information

NOTE: The physical data presented above are typical values and should not be construed as a specification.

· Appearance:

· **Form:** Fluid

· Important information on protection of health and environment, and on safety.

· **Ignition temperature:** Product is not self-igniting.

· **Explosive properties:** Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

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· Solvent content:	
· VOC (EC)	0.00 %
· Information with regard to physical hazard classes	
· Explosives	Void
· Flammable gases	Void
· Aerosols	Void
· Oxidising gases	Void
· Gases under pressure	Void
· Flammable liquids	Void
· Flammable solids	Void
· Self-reactive substances and mixtures	Void
· Pyrophoric liquids	Void
· Pyrophoric solids	Void
· Self-heating substances and mixtures	Void
· Substances and mixtures, which emit flammable gases in contact with water	Void
· Oxidising liquids	Void
· Oxidising solids	Void
· Organic peroxides	Void
· Corrosive to metals	Void
· Desensitised explosives	Void

* SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
At elevated temperatures, explosive vapour/air mixtures may be formed.
- **10.3 Possibility of hazardous reactions**
Can form explosive mixtures in air if heated above flash point and/or when sprayed or atomised.
- **10.4 Conditions to avoid** Heat and static discharge.
- **10.5 Incompatible materials:**
Strong acids.
Strong bases.
Strong oxidising agents.
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Nitrogen oxides (NO_x)
Sulphur oxides (SO_x)

* SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:

Highly refined mineral oil

Oral	LD50	> 2,000 mg/kg (rat)
Dermal	LD50	> 5,000 mg/kg (rabbit)

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Inhalative | LC50/4 h | > 20 mg/l (rat)

· Primary irritant effect:**· Skin corrosion/irritation** Based on available data, the classification criteria are not met.**· Serious eye damage/irritation** Based on available data, the classification criteria are not met.**· Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.**· Germ cell mutagenicity** Based on available data, the classification criteria are not met.**· Carcinogenicity** Based on available data, the classification criteria are not met.**· Reproductive toxicity** Based on available data, the classification criteria are not met.**· STOT-single exposure** Based on available data, the classification criteria are not met.**· STOT-repeated exposure** Based on available data, the classification criteria are not met.**· Aspiration hazard**

May be fatal if swallowed and enters airways.

· Subacute to chronic toxicity: Prolonged or repeated skin contact may irritate and cause dermatitis.**· Additional toxicological information:**

Small amounts of liquid aspirated into the respiratory system during ingestion or from vomiting may cause bronchopneumonia or pulmonary oedema.

· 11.2 Information on other hazards**· Endocrine disrupting properties**

None of the ingredients are listed.

*** SECTION 12: Ecological information****· 12.1 Toxicity****· Aquatic toxicity:** No further relevant information available.**· 12.2 Persistence and degradability** Inherently biodegradable**· 12.3 Bioaccumulative potential** Contains components with the potential to bioaccumulate.**· 12.4 Mobility in soil** No further relevant information available.**· 12.5 Results of PBT and vPvB assessment****· PBT:** Not applicable.**· vPvB:** Not applicable.**· 12.6 Endocrine disrupting properties** The product does not contain substances with endocrine disrupting properties.**· 12.7 Other adverse effects****· Additional ecological information:****· General notes:**

Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

*** SECTION 13: Disposal considerations****· 13.1 Waste treatment methods****· Recommendation**

Recommended Hierarchy of Controls:

- Minimise waste;

- Reuse if not contaminated;

- Recycle, if possible; or

- Safe disposal (if all else fails).

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Contact waste processors for recycling information.

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Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

Delivery of waste oil to officially authorised collectors only.

· European waste catalogue	
13 00 00	OIL WASTES AND WASTES OF LIQUID FUELS (EXCEPT EDIBLE OILS, AND THOSE IN CHAPTERS 05, 12 AND 19)
13 02 00	waste engine, gear and lubricating oils
13 02 05*	mineral-based non-chlorinated engine, gear and lubricating oils

· Uncleaned packaging:**· Recommendation:**

Empty contaminated packagings thoroughly. They may be recycled after thorough and proper cleaning.

Disposal must be made according to official regulations.

Containers, even those that are “empty,” may contain residues that can develop flammable and/or hazardous vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

· Recommended cleansing agents: Water, if necessary together with cleansing agents.

SECTION 14: Transport information

· 14.1 UN number or ID number	
· ADR/RID/ADN, ADN, IMDG, IATA	Not applicable
· 14.2 UN proper shipping name	
· ADR/RID/ADN, ADN, IMDG, IATA	Not applicable
· 14.3 Transport hazard class(es)	
· ADR/RID/ADN, ADN, IMDG, IATA	
· Class	Not applicable
· 14.4 Packing group	
· ADR/RID/ADN, IMDG, IATA	Not applicable
· 14.5 Environmental hazards:	
· Marine pollutant:	No
· 14.6 Special precautions for user	Not applicable.
· 14.7 Maritime transport in bulk according to IMO instruments	Not applicable.
· Transport/Additional information:	Not dangerous according to the above specifications.
· UN "Model Regulation":	Not applicable

* SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**· Directive 2012/18/EU**

· **Named dangerous substances - ANNEX I** None of the ingredients are listed.

· **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

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· **DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients are listed.

· **REGULATION (EU) 2019/1148**

· **Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients are listed.

· **Annex II - REPORTABLE EXPLOSIVES PRECURSORS**

None of the ingredients are listed.

· **Regulation (EC) No 273/2004 on drug precursors**

None of the ingredients are listed.

· **Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors**

None of the ingredients are listed.

· **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

* **SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

This Safety Data Sheet is in compliance with Regulation (EC) No 1907/2006, Article 31 as amended by Regulation (EU) 2020/878.

· **Relevant phrases**

H304 May be fatal if swallowed and enters airways.

· **Training hints**

This product should only be handled by workers who have received sufficient training in the safe handling and use of chemical products.

· **Department issuing SDS:** Product safety department.

· **Date of previous version:** 23.02.2024

· **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

DNEL: Derived No-Effect Level (REACH)

PNEC: Predicted No-Effect Concentration (REACH)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Asp. Tox. 1: Aspiration hazard – Category 1

· *** Data compared to the previous version altered.**