Printing date 24.02.2020 Revision: 24.02.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- · Trade name: GEMLEAZE B2E
- · Registration number Mixture
- · 1.2 Relevant identified uses of the substance or mixture and uses advised against
- · Product category PC24 Lubricants, greases, release products
- · Application of the substance / the mixture Mould release agent
- · Uses advised against Processes involving extreme heat use advised against.
- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Gem Oils Limited

Regaskin Cavan Ireland

Tel: +353 (0) 49 4331077 Fax: +353 (0) 49 4368329 e-mail: productsafety@gemoils.ie

- · Further information obtainable from: Product safety department.
- 1.4 Emergency telephone number: Tel: +353 87 6867268

SECTION 2: Hazards identification

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008

The product is not classified, according to the CLP regulation.

- · 2.2 Label elements
- · Labelling according to Regulation (EC) No 1272/2008 Void
- · Hazard pictograms Void
- · Signal word Void
- · Hazard statements Void
- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- · 3.2 Chemical characterisation: Mixtures
- · Description: A blend of highly refined mineral oils with multifunctional additives.
- · Dangerous components:

Highly refined low-viscosity mineral oil

♦ Asp. Tox. 1, H304 25-50%

· Additional information: For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- · After skin contact:

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

· After eye contact:

Check for and remove any contact lenses.

Rinse opened eye for several minutes under running water. Then consult a doctor.

(Contd. on page 2)

(Contd. of page 1)

Safety data sheet according to 1907/2006/EC, Article 31

Printing date 24.02.2020 Revision: 24.02.2020

Trade name: GEMLEAZE B2E

· After swallowing:

Wash mouth out with water

Do not induce vomiting; call for medical help immediately.

If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

· 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

· Information for doctor:

High pressure injection injuries of mineral and synthetic oils through the skin require prompt surgical intervention and possibly steroid therapy, to minimise tissue damage and loss of function. Because entry wounds are small and do not reflect the seriousness of the underlying damage, surgical exploration to determine the extent of involvement may be necessary. Local anaesthetics or hot soaks should be avoided because they can contribute to swelling, vasospasm and ischaemia. Prompt surgical decompression, debridement and evacuation of foreign material should be performed under general anaesthetics, and wide exploration is essential.

· 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- 5.2 Special hazards arising from the substance or mixture Combustible
- · 5.3 Advice for firefighters
- · Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Do not inhale explosion gases or combustion gases.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Particular danger of slipping on leaked/spilled product.

Ensure adequate ventilation

· 6.2 Environmental precautions:

Do not allow to penetrate the ground/soil.

Do not allow product to reach sewage system or any water course.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Send for recovery or disposal in suitable receptacles.

• 6.4 Reference to other sections No dangerous substances are released.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Prevent formation of aerosols.

Ensure good ventilation/exhaustion at the workplace.

- · Information about fire and explosion protection: No special measures required.
- · 7.2 Conditions for safe storage, including any incompatibilities
- ·Storage
- \cdot Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.
- · Information about storage in one common storage facility: Store away from oxidising agents.
- · Further information about storage conditions:

Store in cool, dry conditions in well sealed receptacles.

(Contd. on page 3)

Printing date 24.02.2020 Revision: 24.02.2020

Trade name: GEMLEAZE B2E

(Contd. of page 2)

Store in a bunded area.

· 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · Additional information about design of technical facilities: No further data; see item 7.
- · 8.1 Control parameters
- · Ingredients with limit values that require monitoring at the workplace:

MINERAL OIL highly & severely refined (inhalable)

TLV Short-term value: 5 ppm

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Do not carry product impregnated cleaning cloths in trouser pockets.

Avoid close or long term contact with the skin.

Do not eat, drink, smoke or sniff while working.

Avoid contact with the eyes.

Do not inhale gases / fumes / aerosols.

Wash hands before breaks and at the end of work.

Take note of assigned Workplace Exposure Limits.

· Respiratory protection:

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

· Protection of hands:

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye protection:

Safety glasses

Goggles recommended during refilling

· Body protection:

Oil resistant protective clothing

Body protection must be chosen depending on product properties, activity and possible exposure.

SECTION 9: Physical and chemical properties

- · 9.1 Information on basic physical and chemical properties
- · General Information

· Appearance:

Form: Fluid Brown

· Odour: Mineral-oil-like

· Change in condition

Melting point/freezing point: Undetermined. Initial boiling point and boiling range: Undetermined.

(Contd. on page 4)

Printing date 24.02.2020 Revision: 24.02.2020

Trade name: GEMLEAZE B2E

| | (Contd. of page 3 |
|--|---|
| · Flash point: | > 100 °C |
| · Ignition temperature: | >200 °C |
| · Auto-ignition temperature: | Product is not self-igniting. |
| · Explosive properties: | Product does not present an explosion hazard. |
| · Density at 20 °C: | 0.87 g/cm ³ |
| · Solubility in / Miscibility with water: | Not miscible or difficult to mix. |
| Viscosity: Kinematic at 40 °C: 9.2 Other information | 11.7 cSt NOTE: The physical data presented above are typical values and should not be construed as a specification. |

SECTION 10: Stability and reactivity

- · 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability
- · Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

- 10.3 Possibility of hazardous reactions No dangerous reactions known.
- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: Strong oxidising agents.
- $\cdot \ 10.6 \ Hazardous \ decomposition \ products:$

Carbon monoxide and carbon dioxide

Nitrogen oxides (NOx)

Sulphur oxides (SOx)

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity Based on available data, the classification criteria are not met.
- · Primary irritant effect:
- · Skin corrosion/irritation Based on available data, the classification criteria are not met.
- · Serious eye damage/irritation Based on available data, the classification criteria are not met.
- · Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- $\cdot \ \textbf{Reproductive toxicity} \ \text{Based on available data, the classification criteria are not met.}$
- · STOT-single exposure Based on available data, the classification criteria are not met.
- $\cdot \textbf{STOT-repeated exposure} \ \text{Based on available data, the classification criteria are not met.} \\$
- · Aspiration hazard Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- 12.2 Persistence and degradability Inherently biodegradable
- 12.3 Bioaccumulative potential Product is not expected to bioaccumulate.
- 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes: Not hazardous for water.

(Contd. on page 5)

Printing date 24.02.2020 Revision: 24.02.2020

Trade name: GEMLEAZE B2E

(Contd. of page 4)

- · 12.5 Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.
- 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Recommended Hierarchy of Controls:

- Minimise waste;
- Reuse if not contaminated;
- Recycle, if possible; or
- Safe disposal (if all else fails).

Contact waste processors for recycling information.

Delivery of waste oil to officially authorised collectors only.

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

· European waste catalogue

Waste key numbers in accordance with the European Waste Catalogue (EWC) are origin-referred defined. Since this product is used in several industries, no waste key can be provided by the supplier. The waste key number should be determined in arrangement with your waste disposal partner or the responsible authority.

- · Uncleaned packaging:
- · Recommendation:

Disposal must be made according to official regulations.

Container remains hazardous when empty. Continue to observe all precuations.

Containers, even those that are "empty," may contain residues that can develop flammable and/or hazardous vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

| 14.1 UN-Number | Void |
|--|--|
| ADR, ADN, IMDG, IATA | V Old |
| · 14.2 UN proper shipping name | |
| · ADR, ADN, IMDG, IATA | Void |
| · 14.3 Transport hazard class(es) | |
| · ADR, ADN, IMDG, IATA | |
| · Class | Void |
| · 14.4 Packing group | |
| · ADR, IMDG, IATA | Void |
| 14.5 Environmental hazards: | |
| · Marine pollutant: | No |
| · 14.6 Special precautions for user | Not applicable. |
| · 14.7 Transport in bulk according to Anne | ex II of |
| Marpol and the IBC Code | Not applicable. |
| · Transport/Additional information: | Not dangerous according to the above specifications. |
| · UN "Model Regulation": | Void |

Printing date 24.02.2020 Revision: 24.02.2020

Trade name: GEMLEAZE B2E

(Contd. of page 5)

SECTION 15: Regulatory information

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H304 May be fatal if swallowed and enters airways.

- · Department issuing SDS: Product safety department.
- · Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic vPvB: very Persistent and very Bioaccumulative Asp. Tox. 1: Aspiration hazard – Category 1

ΙE