

Safety data sheet

according to 1907/2006/EC, Article 31

Printing date 02.03.2020

Revision: 02.03.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
- **Trade name: Gem G-cut 503X**
- **Registration number** Mixture
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
- **Product category** PC25 Metal working fluids
- **Application of the substance / the mixture** Metal-working product
- **Uses advised against**
Processes involving extreme heat use advised against.
Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).
The product is intended exclusively for industrial and professional use.
- **1.3 Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
Gem Oils Limited
Regaskin
Cavan
Ireland

Tel: +353 (0) 49 4331077
Fax: +353 (0) 49 4368329
e-mail: productsafety@gemoils.ie
- **Further information obtainable from:** Product safety department.
- **1.4 Emergency telephone number:** Tel: +353 87 6867268

SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
- **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.

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- **2.2 Label elements**
 - **Labelling according to Regulation (EC) No 1272/2008**
The product is classified and labelled according to the CLP regulation.
 - **Hazard pictograms** GHS05
 - **Signal word** Danger
 - **Hazard-determining components of labelling:**
Alcohols, C12- 15, ethoxylated, phosphates
 - **Hazard statements**
H318 Causes serious eye damage.
 - **Precautionary statements**
P280 Wear eye protection / face protection.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337+P313 If eye irritation persists: Get medical advice/attention.
P401 Store in accordance with local/regional/national/international regulations.
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
 - **2.3 Other hazards**
 - **Results of PBT and vPvB assessment**
 - **PBT:** Not applicable.
 - **vPvB:** Not applicable.

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SECTION 3: Composition/information on ingredients

- **3.2 Chemical characterisation: Mixtures**
- **Description:** A blend of highly refined mineral oils with multifunctional additives.

- **Dangerous components:**

CAS: 68071-35-2	Alcohols, C12- 15, ethoxylated, phosphates	>2.5-≤10%
NLP: 500-185-2	☞ Eye Dam. 1, H318; ☞ Skin Irrit. 2, H315	
CAS: 68131-39-5	Nonionic surfactant	≤2.5%
NLP: 500-195-7	☞ Eye Dam. 1, H318; ☞ Aquatic Acute 1, H400; Aquatic Chronic 3, H412	

- **Additional information:** For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- **After eye contact:**
DO NOT DELAY!
Check for and remove any contact lenses.
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Wash mouth out with water
Do not induce vomiting; call for medical help immediately.
If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
- **4.2 Most important symptoms and effects, both acute and delayed**
No further relevant information available.
- **Information for doctor:**
High pressure injection injuries of mineral and synthetic oils through the skin require prompt surgical intervention and possibly steroid therapy, to minimise tissue damage and loss of function. Because entry wounds are small and do not reflect the seriousness of the underlying damage, surgical exploration to determine the extent of involvement may be necessary. Local anaesthetics or hot soaks should be avoided because they can contribute to swelling, vasospasm and ischaemia. Prompt surgical decompression, debridement and evacuation of foreign material should be performed under general anaesthetics, and wide exploration is essential.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture** Combustible
- **5.3 Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Do not inhale explosion gases or combustion gases.
Wear fully protective suit.

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SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Particular danger of slipping on leaked/spilled product.
Ensure adequate ventilation
- **6.2 Environmental precautions:**
Do not allow to penetrate the ground/soil.
Do not allow product to reach sewage system or any water course.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Send for recovery or disposal in suitable receptacles.
- **6.4 Reference to other sections** No dangerous substances are released.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**
Prevent formation of aerosols.
Ensure good ventilation/exhaustion at the workplace.
Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.
- **Information about storage in one common storage facility:** Store away from oxidising agents.
- **Further information about storage conditions:**
Store in cool, dry conditions in well sealed receptacles.
Store in a bunded area.
Protect from heat and direct sunlight.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.

- **8.1 Control parameters**

- **Ingredients with limit values that require monitoring at the workplace:**

MINERAL OIL highly & severely refined (inhalable)
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TLV	Short-term value: 5 ppm
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- **Additional information:** The lists valid during the making were used as basis.

- **8.2 Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:**

- Wash hands before breaks and at the end of work.
- Do not carry product impregnated cleaning cloths in trouser pockets.
- Avoid close or long term contact with the skin.
- Do not eat, drink, smoke or sniff while working.
- Avoid contact with the eyes.
- Do not inhale gases / fumes / aerosols.
- Take note of assigned Workplace Exposure Limits.

- **Respiratory protection:**

- Not necessary if room is well-ventilated.
- Use suitable respiratory protective device in case of insufficient ventilation.

- **Protection of hands:**

- The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

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- Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:**
Safety glasses
Goggles recommended during refilling
- **Body protection:**
Oil resistant protective clothing
Body protection must be chosen depending on product properties, activity and possible exposure.

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**

Form:	Fluid
Colour:	Brown
- **Odour:** Mineral-oil-like
- **Change in condition**

Melting point/freezing point:	Undetermined.
Initial boiling point and boiling range:	Undetermined.
- **Flash point:** > 100 °C
- **Ignition temperature:** >250 °C
- **Explosive properties:** Product does not present an explosion hazard.
- **Explosion limits:**

Lower:	Not determined.
Upper:	Not determined.
- **Density at 20 °C:** 0.875 g/cm³
- **Solubility in / Miscibility with water:** Not miscible or difficult to mix.
- **Viscosity:**

Kinematic at 40 °C:	>20.5 cSt
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- **9.2 Other information** NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** Strong oxidising agents.
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Sulphur oxides (SO_x)
Phosphorous compounds

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Metal oxide

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SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**
- **Acute toxicity** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation**
Causes serious eye damage.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**
Current and relevant legislation requires exposure to metalworking fluids by inhalation, ingestion or skin contact to be prevented where reasonably practicable, or failing that, adequately controlled.
Exposure to metalworking fluids can cause irritation of the skin, dermatitis and breathing problems following repeated exposure. Additionally, if not controlled properly, fluid systems that contain water-mixes can become highly contaminated with microorganisms. These organisms, their metabolites and their remains can affect human health if they should enter the breathing zones of workers and other persons leading to chronic respiratory diseases. Such contamination of fluids and associated machinery and pipework must be appropriately monitored and controlled. Direct means of measuring such contamination must be used in conjunction with other relevant checks on fluid quality. Also, systems containing water-mixes must be appropriately cleaned on a regular basis.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** Inherently biodegradable
- **12.3 Bioaccumulative potential** Product is not expected to bioaccumulate.
- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Not hazardous for water.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Recommended Hierarchy of Controls:
 - Minimise waste;
 - Reuse if not contaminated;
 - Recycle, if possible; or
 - Safe disposal (if all else fails).
 Contact waste processors for recycling information.
Must not be disposed together with household garbage. Do not allow product to reach sewage system.

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Delivery of waste oil to officially authorised collectors only.

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

- **European waste catalogue**

Waste key numbers in accordance with the European Waste Catalogue (EWC) are origin-referred defined. Since this product is used in several industries, no waste key can be provided by the supplier. The waste key number should be determined in arrangement with your waste disposal partner or the responsible authority.

- **Uncleaned packaging:**

- **Recommendation:**

Container remains hazardous when empty. Continue to observe all precautions.

Containers, even those that are "empty," may contain residues that can develop flammable and/or hazardous vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

Disposal must be made according to official regulations.

SECTION 14: Transport information

· 14.1 UN-Number · ADR, ADN, IMDG, IATA	Void
· 14.2 UN proper shipping name · ADR, ADN, IMDG, IATA	Void
· 14.3 Transport hazard class(es) · ADR, ADN, IMDG, IATA · Class	Void
· 14.4 Packing group · ADR, IMDG, IATA	Void
· 14.5 Environmental hazards: · Marine pollutant:	No
· 14.6 Special precautions for user	Not applicable.
· 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code	Not applicable.
· Transport/Additional information:	Not dangerous according to the above specifications.
· UN "Model Regulation":	Void

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

- **Directive 2012/18/EU**

- **Named dangerous substances - ANNEX I** None of the ingredients is listed.

- **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3

- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Relevant phrases**

H315 Causes skin irritation.

H318 Causes serious eye damage.

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H400 Very toxic to aquatic life.

H412 Harmful to aquatic life with long lasting effects.

· **Department issuing SDS:** Product safety department.· **Contact:**· **Abbreviations and acronyms:**

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

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