

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· **Trade name:** G-COOL 75 PLUS

· **Registration number** Mixture

· **1.2 Relevant identified uses of the substance or mixture and uses advised against**

· **Product category** PC25 Metal working fluids

· **Application of the substance / the mixture** Metal working

· **Uses advised against**

Processes involving extreme heat use advised against.

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

Not for end use in this form or concentration.

The product is intended exclusively for industrial and professional use.

· **1.3 Details of the supplier of the safety data sheet**

· **Manufacturer/Supplier:**

Gem Oils Limited

Regaskin

Cavan

Ireland

Tel: +353 (0) 49 4331077

Fax: +353 (0) 49 4368329

e-mail: productsafety@gemoils.ie

· **Further information obtainable from:** Product safety department.

· **1.4 Emergency telephone number:**

National Poisons Information Centre: +353 (1) 809 2166 (8.00 a.m. to 10.00 p.m. 7 days a week)

Healthcare Professionals: +353 (1) 809 2566 (24 hour service)

SECTION 2: Hazards identification

· **2.1 Classification of the substance or mixture**

· **Classification according to Regulation (EC) No 1272/2008**



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.



GHS07

Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

· **2.2 Label elements**

· **Labelling according to Regulation (EC) No 1272/2008**

The product is classified and labelled according to the CLP regulation.

· **Hazard pictograms** GHS05, GHS07

· **Signal word** Danger

· **Hazard-determining components of labelling:**

1,2-benzisothiazol-3(2H)-one

3-Iodo-2-propynylbutylcarbamate

· **Hazard statements**

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

(Contd. on page 2)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

(Contd. of page 1)

Precautionary statements

- P260 Do not breathe mist/vapours/spray.
 P280 Wear protective gloves/protective clothing/eye protection/face protection/hearing protection.
 P302+P352 IF ON SKIN: Wash with plenty of water.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.
 P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

2.3 Other hazards**Results of PBT and vPvB assessment**

- **PBT:** Not applicable.
- **vPvB:** Not applicable.

SECTION 3: Composition/information on ingredients**3.2 Mixtures**

- **Description:** A blend of highly refined mineral oils with multifunctional additives.

Dangerous components:

	Alkanolamine, ionic equilibrium with polymer organic acids* ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	2.5-10%
	Alkanolamine, ionic equilibrium with organic tert-acid* ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	2.5-10%
	Alkanolamine, ionic equilibrium with organic di-acid* ⚠ Skin Irrit. 2, H315; Eye Irrit. 2, H319	2.5-10%
CAS: 56-81-5 EINECS: 200-289-5	Glycerol substance with a Community workplace exposure limit	1-2.5%
CAS: 112-34-5 EINECS: 203-961-6	2-(2-Butoxyethoxy)ethanol ⚠ Eye Irrit. 2, H319	1-2.5%
CAS: 141-43-5 EINECS: 205-483-3	2-Aminoethanol ⚠ Skin Corr. 1B, H314; ⚠ Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332; STOT SE 3, H335; Aquatic Chronic 3, H412 Specific concentration limit: STOT SE 3; H335: C ≥ 5 %	1-2.5%
CAS: 3855-32-1 EINECS: 223-362-3	N-[3-(dimethylamino)propyl]-N,N,N'-trimethylpropane-1,3-diamine ⚠ Acute Tox. 3, H311; ⚠ Skin Corr. 1A, H314; ⚠ Acute Tox. 4, H302; Aquatic Chronic 3, H412	1-2.5%
	Alkyl alkylentriamine compd. with alkanol ethaoxylate phosphate ⚠ Acute Tox. 4, H302	1-2.5%
CAS: 55406-53-6 EINECS: 259-627-5	3-Iodo-2-propynylbutylcarbamate ⚠ Acute Tox. 3, H331; ⚠ STOT RE 1, H372; ⚠ Eye Dam. 1, H318; ⚠ Aquatic Acute 1, H400 (M=10); Aquatic Chronic 1, H410 (M=1); ⚠ Acute Tox. 4, H302; Skin Sens. 1, H317	0.1-1%
CAS: 2372-82-9 EINECS: 219-145-8	N-(3-aminopropyl)-N-dodecylpropane-1,3-diamine ⚠ Acute Tox. 3, H301; ⚠ STOT RE 2, H373; ⚠ Skin Corr. 1A, H314; ⚠ Aquatic Acute 1, H400 (M=10); Aquatic Chronic 1, H410 (M=1)	<0.1%
CAS: 2634-33-5 EINECS: 220-120-9	1,2-benzisothiazol-3(2H)-one ⚠ Eye Dam. 1, H318; ⚠ Aquatic Acute 1, H400 (M=10); ⚠ Acute Tox. 4, H302; Skin Irrit. 2, H315; Skin Sens. 1, H317 Specific concentration limit: Skin Sens. 1; H317: C ≥ 0.05 %	<0.1%

Additional information:

- *Equilibrium of Ionic pairs in accordance with REACH Annex V, 4.

(Contd. on page 3)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

(Contd. of page 2)

For the wording of the listed hazard phrases refer to section 16.

SECTION 4: First aid measures

- **4.1 Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:**
Immediately wash with water and soap and rinse thoroughly.
If skin irritation continues, consult a doctor.
- **After eye contact:**
Check for and remove any contact lenses.
Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:**
Wash mouth out with water
Do not induce vomiting; call for medical help immediately.
If vomiting occurs spontaneously, keep head below hips to prevent aspiration.
- **Information for doctor:** Treat symptomatically and supportively.
- **4.2 Most important symptoms and effects, both acute and delayed** Allergic reactions
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:**
CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.
Use fire extinguishing methods suitable to surrounding conditions.
- **For safety reasons unsuitable extinguishing agents:** Water with full jet
- **5.2 Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **5.3 Advice for firefighters**
- **Protective equipment:**
Wear self-contained respiratory protective device.
Wear fully protective suit.
Do not inhale explosion gases or combustion gases.
- **Additional information**
Collect contaminated fire fighting water separately. It must not enter the sewage system.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Particular danger of slipping on leaked/spilled product.
Ensure adequate ventilation
Wear protective equipment. Keep unprotected persons away.
- **6.2 Environmental precautions:**
Do not allow to penetrate the ground/soil.
Do not allow to enter sewers/ surface or ground water.
- **6.3 Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Send for recovery or disposal in suitable receptacles.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.

(Contd. on page 4)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

See Section 13 for disposal information.

(Contd. of page 3)

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· **Information about fire - and explosion protection:** Keep respiratory protective device available.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage:

· **Requirements to be met by storerooms and receptacles:** Prevent any seepage into the ground.

· **Information about storage in one common storage facility:** Store away from oxidising agents.

· **Further information about storage conditions:**

Protect from frost.

Store in cool, dry conditions in well sealed receptacles.

· **Storage class:** 12

· **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· **Ingredients with limit values that require monitoring at the workplace:**

112-34-5 2-(2-Butoxyethoxy)ethanol

OEL Short-term value: 101.2 mg/m³, 15 ppm

Long-term value: 67.5 mg/m³, 10 ppm

IOELV

141-43-5 2-Aminoethanol

OEL Short-term value: 7.6 mg/m³, 3 ppm

Long-term value: 2.5 mg/m³, 1 ppm

Sk, IOELV

56-81-5 Glycerol

OEL Long-term value: 10 mg/m³

MINERAL OIL highly & severely refined (inhalable)

TLV Short-term value: 5 ppm

· **Additional information:** The lists valid during the making were used as basis.

· 8.2 Exposure controls

· **Appropriate engineering controls** No further data; see item 7.

· **Individual protection measures, such as personal protective equipment**

Select PPE appropriate for the operations taking place taking into account the product properties.

· **General protective and hygienic measures:**

The usual precautionary measures are to be adhered to when handling chemicals.

Do not eat or drink while working.

Take note of assigned Workplace Exposure Limits.

Do not carry product impregnated cleaning cloths in trouser pockets.

Depending on the degree of exposure, periodic medical examination is suggested.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes and skin.

· **Respiratory protection:** Use suitable respiratory protective device in case of insufficient ventilation.

(Contd. on page 5)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

(Contd. of page 4)

· Hand protection

Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye/face protection

Tightly sealed goggles

· Body protection:

Impervious protective clothing

Body protection must be chosen depending on product properties, activity and possible exposure.

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties**· General Information**

· Physical state	Fluid
· Colour:	Amber coloured
· Odour:	Mild
· Odour threshold:	Not determined.
· Melting point/freezing point:	Undetermined.
· Boiling point or initial boiling point and boiling range	Undetermined.
· Flammability	Not applicable.
· Lower and upper explosion limit	
· Lower:	Not determined.
· Upper:	Not determined.
· Flash point:	Not applicable.
· Decomposition temperature:	Not determined.
· pH (50 g/l) at 20 °C	9.6
· Viscosity:	
· Kinematic viscosity	Not determined.
· Dynamic:	Not determined.
· Solubility	
· water:	Emulsifiable.
· Partition coefficient n-octanol/water (log value)	Not determined.
· Vapour pressure:	Not determined.
· Density and/or relative density	
· Density at 20 °C:	0.996 g/cm ³
· Relative density	Not determined.
· Vapour density	Not determined.

(Contd. on page 6)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

(Contd. of page 5)

- **9.2 Other information**
 - **Appearance:**
 - **Form:** Fluid
 - **Important information on protection of health and environment, and on safety.**
 - **Ignition temperature:** Product is not self-igniting.
 - **Explosive properties:** Product does not present an explosion hazard.
 - **Change in condition**
 - **Evaporation rate** Not determined.
-
- **Information with regard to physical hazard classes**
 - **Explosives** Void
 - **Flammable gases** Void
 - **Aerosols** Void
 - **Oxidising gases** Void
 - **Gases under pressure** Void
 - **Flammable liquids** Void
 - **Flammable solids** Void
 - **Self-reactive substances and mixtures** Void
 - **Pyrophoric liquids** Void
 - **Pyrophoric solids** Void
 - **Self-heating substances and mixtures** Void
 - **Substances and mixtures, which emit flammable gases in contact with water** Void
 - **Oxidising liquids** Void
 - **Oxidising solids** Void
 - **Organic peroxides** Void
 - **Corrosive to metals** Void
 - **Desensitised explosives** Void

SECTION 10: Stability and reactivity

- **10.1 Reactivity** No further relevant information available.
- **10.2 Chemical stability**
- **Thermal decomposition / conditions to be avoided:**
No decomposition if used and stored according to specifications.
- **10.3 Possibility of hazardous reactions** No dangerous reactions known.
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:**
Strong oxidising agents.
Reducing agents.
- **10.6 Hazardous decomposition products:**
Carbon monoxide and carbon dioxide
Nitrogen oxides (NOx)

SECTION 11: Toxicological information

- **11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**
- **Acute toxicity** Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:

ATE (Acute Toxicity Estimates)

Oral	LD50	18,218 mg/kg
Dermal	LD50	21,429 mg/kg
Inhalative	LC50/4 h	>734 mg/l

(Contd. on page 7)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

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Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

(Contd. of page 6)

- **Skin corrosion/irritation**
Causes skin irritation.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** May cause an allergic skin reaction.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **Additional toxicological information:**

Current and relevant legislation requires exposure to metalworking fluids by inhalation, ingestion or skin contact to be prevented where reasonably practicable, or failing that, adequately controlled.

Exposure to metalworking fluids can cause irritation of the skin, dermatitis and breathing problems following repeated exposure. Additionally, if not controlled properly, fluid systems that contain water-mixes can become highly contaminated with microorganisms. These organisms, their metabolites and their remains can affect human health if they should enter the breathing zones of workers and other persons leading to chronic respiratory diseases. Such contamination of fluids and associated machinery and pipework must be appropriately monitored and controlled. Direct means of measuring such contamination must be used in conjunction with other relevant checks on fluid quality. Also, systems containing water-mixes must be appropriately cleaned on a regular basis.

- **11.2 Information on other hazards**

- **Endocrine disrupting properties**

None of the ingredients is listed.

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** Inherently biodegradable
- **12.3 Bioaccumulative potential** Product is not expected to bioaccumulate.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**

Recommended Hierarchy of Controls:

- Minimise waste;
- Reuse if not contaminated;
- Recycle, if possible; or
- Safe disposal (if all else fails).

Contact waste processors for recycling information.

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

(Contd. on page 8)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

(Contd. of page 7)

- **European waste catalogue**
Waste key numbers in accordance with the European Waste Catalogue (EWC) are origin-referred defined. Since this product is used in several industries, no waste key can be provided by the supplier. The waste key number should be determined in arrangement with your waste disposal partner or the responsible authority.
- **Uncleaned packaging:**
- **Recommendation:**
Disposal must be made according to official regulations.
Containers, even those that are "empty," may contain residues that can develop flammable and/or hazardous vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.
- **Recommended cleansing agents:** Water, if necessary together with cleansing agents.

SECTION 14: Transport information

- | | |
|---|--|
| <ul style="list-style-type: none"> · 14.1 UN number or ID number · ADR, ADN, IMDG, IATA | Void |
| <ul style="list-style-type: none"> · 14.2 UN proper shipping name · ADR, ADN, IMDG, IATA | Void |
| <ul style="list-style-type: none"> · 14.3 Transport hazard class(es) · ADR, ADN, IMDG, IATA · Class | Void |
| <ul style="list-style-type: none"> · 14.4 Packing group · ADR, IMDG, IATA | Void |
| <ul style="list-style-type: none"> · 14.5 Environmental hazards: · Marine pollutant: | No |
| <ul style="list-style-type: none"> · 14.6 Special precautions for user | Not applicable. |
| <ul style="list-style-type: none"> · 14.7 Maritime transport in bulk according to IMO instruments | Not applicable. |
| <ul style="list-style-type: none"> · Transport/Additional information: | Not dangerous according to the above specifications. |
| <ul style="list-style-type: none"> · UN "Model Regulation": | Void |

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
 - **Directive 2012/18/EU**
 - **Named dangerous substances - ANNEX I** None of the ingredients is listed.
 - **REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3
 - **National regulations:**
 - **Information about limitation of use:**
- | Class | Share in % |
|-------|------------|
| NK | 3.3 |
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

(Contd. on page 9)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

(Contd. of page 8)

- **Relevant phrases**

- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H372 Causes damage to organs through prolonged or repeated exposure.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H400 Very toxic to aquatic life.
- H410 Very toxic to aquatic life with long lasting effects.
- H412 Harmful to aquatic life with long lasting effects.

- **Department issuing SDS:** Product safety department.

- **Contact:**

- **Version number of previous version:** 1

- **Abbreviations and acronyms:**

- ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)
- IMDG: International Maritime Code for Dangerous Goods
- IATA: International Air Transport Association
- GHS: Globally Harmonised System of Classification and Labelling of Chemicals
- EINECS: European Inventory of Existing Commercial Chemical Substances
- ELINCS: European List of Notified Chemical Substances
- CAS: Chemical Abstracts Service (division of the American Chemical Society)
- LC50: Lethal concentration, 50 percent
- LD50: Lethal dose, 50 percent
- PBT: Persistent, Bioaccumulative and Toxic
- vPvB: very Persistent and very Bioaccumulative
- Acute Tox. 4: Acute toxicity – Category 4
- Acute Tox. 3: Acute toxicity – Category 3
- Skin Corr. 1A: Skin corrosion/irritation – Category 1A
- Skin Corr. 1B: Skin corrosion/irritation – Category 1B
- Skin Irrit. 2: Skin corrosion/irritation – Category 2
- Eye Dam. 1: Serious eye damage/eye irritation – Category 1
- Eye Irrit. 2: Serious eye damage/eye irritation – Category 2
- Skin Sens. 1: Skin sensitisation – Category 1
- STOT SE 3: Specific target organ toxicity (single exposure) – Category 3
- STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1
- STOT RE 2: Specific target organ toxicity (repeated exposure) – Category 2
- Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard – Category 1
- Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard – Category 1
- Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

Annex: Exposure scenario

- **Product category** PC25 Metal working fluids
- **Description of the activities / processes covered in the Exposure Scenario**
See section 1 of the annex to the Safety Data Sheet.
- **Conditions of use**
- **Duration and frequency** 5 workdays/week.
- **Physical parameters**
- **Physical state** Fluid
- **Concentration of the substance in the mixture** The substance is main component.
- **Other operational conditions**
- **Other operational conditions affecting environmental exposure** No special measures required.

(Contd. on page 10)

Safety data sheet

according to 1907/2006/EC, Article 31 as amended

Printing date 01.03.2023

Version number 2 (replaces version 1)

Revision: 01.03.2023

Trade name: G-COOL 75 PLUS

(Contd. of page 9)

- **Other operational conditions affecting worker exposure**
 - Avoid contact with eyes.
 - Avoid contact with the skin.
 - Avoid long-term or repeated skin contact.
- **Other operational conditions affecting consumer exposure** No special measures required.
- **Other operational conditions affecting consumer exposure during the use of the product** Not applicable.
- **Risk management measures**
- **Worker protection**
- **Organisational protective measures** No special measures required.
- **Technical protective measures** Ensure that suitable extractors are available on processing machines
- **Personal protective measures**
 - Do not inhale gases / fumes / aerosols.
 - Avoid contact with the skin.
 - Avoid contact with the eyes.
 - Tightly sealed goggles
 - Protective gloves
 - The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.
 - Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation
- **Measures for consumer protection** Ensure adequate labelling.
- **Environmental protection measures**
- **Water**
 - Generally, prior to the introduction of wastewater into wastewater treatment plants a neutralisation is required.
- **Disposal measures** Ensure that waste is collected and contained.
- **Disposal procedures**
 - Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **Waste type** Partially emptied and uncleaned packaging
- **Exposure estimation**
- **Consumer** Not relevant for this Exposure Scenario.
- **Guidance for downstream users** No further relevant information available.

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