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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- · 1.1 Product identifier
- · Trade name: G-COOL 75 PLUS
- · Registration number Mixture
- · 1.2 Relevant identified uses of the substance or mixture and uses advised against
- · Product category PC25 Metal working fluids
- · Application of the substance / the mixture Metal working
- · Uses advised against

Processes involving extreme heat use advised against.

Any use carrying a risk of direct contact with eyes/skin where workers are exposed without adequate personal protective equipment (PPE).

Not for end use in this form or concentration.

The product is intended exclusively for industrial and professional use.

- · 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:

Gem Oils Limited

Regaskin Cavan Ireland

Tel: +353 (0) 49 4331077 Fax: +353 (0) 49 4368329 e-mail: productsafety@gemoils.ie

- · Further information obtainable from: Product safety department.
- 1.4 Emergency telephone number: Tel: +353 87 6867268

#### **SECTION 2: Hazards identification**

- · 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS05 corrosion

Eye Dam. 1 H318 Causes serious eye damage.



Skin Irrit. 2 H315 Causes skin irritation.

Skin Sens. 1 H317 May cause an allergic skin reaction.

- · 2.2 Label elements
- · Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

- · Hazard pictograms GHS05, GHS07
- · Signal word Danger
- $\cdot \ Hazard\text{-}determining \ components \ of \ labelling:$

3-Iodo-2-propynylbutylcarbamate

1,2-benzisothiazol-3(2H)-one

· Hazard statements

H315 Causes skin irritation.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

· Precautionary statements

P260 Do not breathe mist/vapours/spray.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

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# Safety data sheet according to 1907/2006/EC, Article 31

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P302+P352 IF ON SKIN: Wash with plenty of water.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if

present and easy to do. Continue rinsing.

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P501 Dispose of contents/container in accordance with local/regional/national/international

regulations.

· 2.3 Other hazards

· Results of PBT and vPvB assessment

PBT: Not applicable.vPvB: Not applicable.

### **SECTION 3: Composition/information on ingredients**

- · 3.2 Chemical characterisation: Mixtures
- · Description: A blend of highly refined mineral oils with multifunctional additives.

· Dangerous compone	ents:	
	Fatty acid soaps	2.5-10%
	Skin Irrit. 2, H315; Eye Irrit. 2, H319	. 501
	Alkyl alkylenetriamine compd. with alkanol ethaoxylate phosphate  Acute Tox. 4, H302	≤5%
CAS: 112-34-5 EINECS: 203-961-6	2-(2-Butoxyethoxy)ethanol  Eye Irrit. 2, H319	≤ 5%
CAS: 3855-32-1 EINECS: 223-362-3	N-[3-(dimethylamino)propyl]-N,N',N'-trimethylpropane-1,3-diamine	≤ 5%
CAS: 141-43-5 EINECS: 205-483-3	2-Aminoethanol Skin Corr. 1B, H314; Acute Tox. 4, H302; Acute Tox. 4, H312; Acute Tox. 4, H332	≤ 5%
CAS: 56-81-5 EINECS: 200-289-5	Glycerol substance with a Community workplace exposure limit	≤5%
CAS: 55406-53-6 EINECS: 259-627-5	3-Iodo-2-propynylbutylcarbamate Acute Tox. 3, H331; STOT RE 1, H372; Eye Dam. 1, H318; Aquatic Acute 1, H400; Aquatic Chronic 1, H410; Acute Tox. 4, H302; Skin Sens. 1, H317	≤ 0.5%
CAS: 2634-33-5 EINECS: 220-120-9	1,2-benzisothiazol-3(2H)-one  Eye Dam. 1, H318; Aquatic Acute 1, H400; Acute Tox. 4, H302; Skin Irrit. 2, H315; Skin Sens. 1, H317	≤ 0.1%

<sup>·</sup> Additional information: For the wording of the listed hazard phrases refer to section 16.

## **SECTION 4: First aid measures**

- · 4.1 Description of first aid measures
- · General information: Immediately remove any clothing soiled by the product.
- · After inhalation: Supply fresh air and to be sure call for a doctor.
- · After skin contact:

DO NOT DELAY!

Immediately wash with water and soap and rinse thoroughly.

If skin irritation continues, consult a doctor.

· After eye contact:

DO NOT DELAY!

Check for and remove any contact lenses.

Rinse opened eye for several minutes under running water. Then consult a doctor.

· After swallowing:

Wash mouth out with water

Do not induce vomiting; call for medical help immediately.

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If vomiting occurs spontaneously, keep head below hips to prevent aspiration.

• 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

- · Information for doctor: Treat symptomatically and supportively.
- · 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

## **SECTION 5: Firefighting measures**

- · 5.1 Extinguishing media
- · Suitable extinguishing agents:

CO2, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

• 5.2 Special hazards arising from the substance or mixture

During heating or in case of fire poisonous gases are produced.

- · 5.3 Advice for firefighters
- · Protective equipment:

Wear self-contained respiratory protective device.

Wear fully protective suit.

Do not inhale explosion gases or combustion gases.

### **SECTION 6: Accidental release measures**

· 6.1 Personal precautions, protective equipment and emergency procedures

Particular danger of slipping on leaked/spilled product.

Ensure adequate ventilation

Wear protective equipment. Keep unprotected persons away.

· 6.2 Environmental precautions:

Do not allow to penetrate the ground/soil.

Do not allow to enter sewers/ surface or ground water.

 $\cdot$  6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Send for recovery or disposal in suitable receptacles.

 $\cdot$  6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

### **SECTION 7: Handling and storage**

## · 7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

Avoid direct contact (skin/eye contact, ingestion and/or inhalation of fume/mist/dust) with the product in the undiluted form.

- · 7.2 Conditions for safe storage, including any incompatibilities
- · Storage:
- · Requirements to be met by storerooms and receptacles: Prevent any seepage into the ground.
- · Information about storage in one common storage facility: Store away from oxidising agents.
- $\cdot \ Further \ information \ about \ storage \ conditions:$

Protect from frost.

Keep container tightly sealed.

Store in a bunded area.

Store in cool, dry conditions in well sealed receptacles.

Protect from heat and direct sunlight.

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· 7.3 Specific end use(s) No further relevant information available.

#### **SECTION 8: Exposure controls/personal protection**

· Additional information about design of technical facilities: No further data; see item 7.

#### · 8.1 Control parameters

### · Ingredients with limit values that require monitoring at the workplace:

#### 112-34-5 2-(2-Butoxyethoxy)ethanol

OEL Short-term value: 101.2 mg/m³, 15 ppm Long-term value: 67.5 mg/m³, 10 ppm

**IOELV** 

#### 141-43-5 2-Aminoethanol

OEL Short-term value: 7.6 mg/m³, 3 ppm Long-term value: 2.5 mg/m³, 1 ppm Sk, IOELV

#### 56-81-5 Glycerol

OEL Long-term value: 10 mg/m<sup>3</sup>

#### MINERAL OIL highly & severely refined (inhalable)

TLV Short-term value: 5 ppm

- · Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- · General protective and hygienic measures:

Take note of assigned Workplace Exposure Limits.

Do not carry product impregnated cleaning cloths in trouser pockets.

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Do not inhale gases / fumes / aerosols.

Avoid contact with the eyes and skin.

Do not eat or drink while working.

A safe system of work must be formulated and followed to ensure safe working with this product. Relevant workers must receive suitable and sufficient training and supervision.

Depending on the degree of exposure, periodic medical examination is suggested.

#### · Respiratory protection:

Use suitable respiratory protective device in case of insufficient ventilation.

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

#### · Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

#### · Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

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· Eye protection:



Tightly sealed goggles

· Body protection:

Impervious protective clothing

Body protection must be chosen depending on product properties, activity and possible exposure.

## **SECTION 9: Physical and chemical properties**

· 9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

Form: Fluid
Colour: Brown
• Odour: Mild

· Odour threshold: Not determined.

• **pH-value** (**50 g/l**) : 9.6

· Change in condition

Melting point/freezing point: Undetermined. Initial boiling point and boiling range: Undetermined.

· Flash point: >100 °C

· Flammability (solid, gas): Not applicable.

 $\cdot$  Ignition temperature:

**Decomposition temperature:** Not determined.

· Auto-ignition temperature: Product is not self-igniting.

• Explosive properties: Product does not present an explosion hazard.

Not determined.

· Explosion limits:

Lower:

Upper: Not determined.

• Vapour pressure: Not determined.

• Density at 20 °C: 0.9 g/cm<sup>3</sup>

Relative density
Vapour density
Evaporation rate
Not determined.
Not determined.
Not determined.

· Solubility in / Miscibility with

water: Emulsifiable.

· Partition coefficient: n-octanol/water: Not determined.

· Viscosity:

**Dynamic:** Not determined. **Kinematic:** Not determined.

• **9.2 Other information** No further relevant information available.

### **SECTION 10: Stability and reactivity**

• 10.1 Reactivity No further relevant information available.

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- · 10.2 Chemical stability
- · Thermal decomposition / conditions to be avoided:

No decomposition if used and stored according to specifications.

- · 10.3 Possibility of hazardous reactions No dangerous reactions known.
- 10.4 Conditions to avoid No further relevant information available.
- · 10.5 Incompatible materials: Strong oxidising agents.
- · 10.6 Hazardous decomposition products:

Nitrogen oxides

Carbon monoxide and carbon dioxide

### **SECTION 11: Toxicological information**

- · 11.1 Information on toxicological effects
- · Acute toxicity Based on available data, the classification criteria are not met.
- Primary irritant effect:
- · Skin corrosion/irritation

Causes skin irritation.

· Serious eye damage/irritation

Causes serious eye damage.

· Respiratory or skin sensitisation

May cause an allergic skin reaction.

· Additional toxicological information:

.

Current and releavnt legislation requires exposure to metalworking fluids by inhalation, ingestion or skin contact to be prevented where reasonably practicable, or failing that, adequately controlled.

Exposure to metalworking fluids can cause irritation of the skin, dermatitis and breathing problems following repeated exposure. Additionally, if not controlled properly, fluid systems that contain water-mixes can become highly contaminated with microorganisms. These organisms, their metabolites and their remains can affect human health if they should enter the breathing zones of workers and other persons leading to chronic respiratory diseases. Such contamination of fluids and associated machinery and pipework must be appropriately monitored and controlled. Direct means of measuring such contamination must be used in conjunction with other relevant checks on fluid quality. Also, systems containing water-mixes must be appropriately cleaned on a regular basis.

- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- · STOT-single exposure Based on available data, the classification criteria are not met.
- · STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard Based on available data, the classification criteria are not met.

### **SECTION 12: Ecological information**

- · 12.1 Toxicity
- · Aquatic toxicity: No further relevant information available.
- · 12.2 Persistence and degradability Inherently biodegradable
- 12.3 Bioaccumulative potential Product is not expected to bioaccumulate.
- 12.4 Mobility in soil No further relevant information available.
- · Additional ecological information:
- · General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Must not reach sewage water or drainage ditch undiluted or unneutralised.

Danger to drinking water if even small quantities leak into the ground.

- · 12.5 Results of PBT and vPvB assessment
- · **PBT:** Not applicable.
- · vPvB: Not applicable.

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• 12.6 Other adverse effects No further relevant information available.

## **SECTION 13: Disposal considerations**

- · 13.1 Waste treatment methods
- · Recommendation

Recommended Hierarchy of Controls:

- Minimise waste;
- Reuse if not contaminated;
- Recycle, if possible; or
- Safe disposal (if all else fails).

Contact waste processors for recycling information.

Must not be disposed together with household garbage. Do not allow product to reach sewage system. Used, degraded or contaminated product may be classified as hazardous waste. Anyone classifying hazardous waste and determining its fate must be qualified in accordance with state and international legislation.

#### · European waste catalogue

Waste key numbers in accordance with the European Waste Catalogue (EWC) are origin-referred defined. Since this product is used in several industries, no waste key can be provided by the supplier. The waste key number should be determined in arrangement with your waste disposal partner or the responsible authority.

- · Uncleaned packaging:
- · Recommendation:

Container remains hazardous when empty. Continue to observe all precuations.

Containers, even those that are "empty," may contain residues that can develop flammable vapours upon heating. Do not cut, drill, grind, weld, or perform similar operations on or near empty containers.

· Recommended cleansing agents: Water, if necessary together with cleansing agents.

SECTION 14: Transport information			
· 14.1 UN-Number · ADR, ADN, IMDG, IATA	Void		
· 14.2 UN proper shipping name · ADR, ADN, IMDG, IATA	Void		
· 14.3 Transport hazard class(es)			
· ADR, ADN, IMDG, IATA · Class	Void		
· 14.4 Packing group · ADR, IMDG, IATA	Void		
· 14.5 Environmental hazards: · Marine pollutant:	No		
· 14.6 Special precautions for user	Not applicable.		
14.7 Transport in bulk according to Annex Marpol and the IBC Code	II of Not applicable.		
· Transport/Additional information:	Not dangerous according to the above specifications.		
· UN ''Model Regulation'':	Void		

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## **SECTION 15: Regulatory information**

- · 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Directive 2012/18/EU
- · Named dangerous substances ANNEX I None of the ingredients is listed.
- · REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 3
- · National regulations:

Class	Share in %
NK	3.3

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

### **SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

#### · Relevant phrases

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H319 Causes serious eye irritation.

H331 Toxic if inhaled.

H332 Harmful if inhaled.

H372 Causes damage to organs through prolonged or repeated exposure.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

- · Department issuing SDS: Product safety department.
- · Contact:
- · Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Acute Tox. 4: Acute toxicity - Category 4

Acute Tox. 3: Acute toxicity – Category 3

Skin Corr. 1B: Skin corrosion/irritation - Category 1B

Skin Irrit. 2: Skin corrosion/irritation – Category 2

Eye Dam. 1: Serious eye damage/eye irritation - Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

Skin Sens. 1: Skin sensitisation – Category 1

STOT RE 1: Specific target organ toxicity (repeated exposure) – Category 1

Aquatic Acute 1: Hazardous to the aquatic environment - acute aquatic hazard - Category 1

Aquatic Chronic 1: Hazardous to the aquatic environment - long-term aquatic hazard - Category 1